Module 1 - Plan A, Plan B, Plan C and Plan D

My Preparation for Module 1 is based on the fact that "Run my virtual machine" is available for all competitors.
Mastercam sahll be turned off for this module, and only Run my virtual machine plus the Mikrosoft Text Editor can be used.

However - Run my virtual machine is currently not a safe Option for th ecompetition, therefore I prepared 3 Backup Plans.

Run My Virtual machine is available : ORIGINAL VERSION

Plan A

Plan A is the intended Version for this competition .... Competitor must work with a Foreign Program.
Therefore RUN MY VIRTUAL MACHINE must be available.
When Run my virtual machine is not available - you must be brave enough to only work in Mikrosoft Text Editor ...
This is easily possible - but I expect much resistance from the Experts.

Run My Virtual machine is NOT available :

Therfore I prepared 3 Back-Up Plans :

Plan B:

This gives the Competitor ONE STEP File - (Right half of WSC2026_TP06_AT_01A_EN) Easy VERSION
The Rest must be made by the competitor.
The Competitor has still enough to do in Programming time.

Plan C

The Competitor gets 2 unfinished STEP Files. Easiest VERSION
The Rest must be made by the competitor.
The Competitor has still enough to do in Programming time.

Plan D

Preferd VERSION when Run my virtual machine is not available

The Competitor gets NO STEP Files.
This is the Version I prefer when Run my virtual machine is not available.
The competitor makes everything in Mastercam.

See on the next pages the briefing of these plans :

Module 1 - Plan A, Plan B, Plan C and Plan D

Plan A — This is the Original Version we intend to run - when "Run my virtual machine" is available !

General Info	Competitor receives
Inteded Module = "Use a foreign program"	Drawings Chart Set-up Sheets *CNC Files - not complete*
Mastercam is TURNED OFF for this Module	Folder : SK50_1.WPD
	- SK50_1A.MPF
Competitors work in :	- FACE_SK50_1A.SPF
"**Run my virtual Machine**"	- CONTOUR_SK50_1A_INTERNAL.SPF
"**Mikrosoft Text Editor**"	- CONTOUR_SK50_1A_EXTERNAL.SPF
	Milling Operation must be added by the competitor
	Folder : SK50_2.WPD
	- SK50_2A.MPF
	- FACE_SK50_2A.SPF
	- CONTOUR_SK50_2A_INTERNAL.SPF
	- CONTOUR_SK50_2A_EXTERNAL.SPF
	Internal Thread must be added by the competitor
	Folder : PULLSTUD1.WPD
	- PULLSTUD_1_B.MPF
	- FACE_PULLSTUD_1_B.SPF
	- CONTOUR_PULLSTUD_1_B.SPF
	Drilling and Threading Operation must be added by competitor
	Folder : PULLSTUD2.WPD
	- PULLSTUD_2_B.MPF
	- FACE_PULLSTUD_2_B.SPF
	- CONTOUR_PULLSTUD_2_B.SPF
	Drilling and Milling Operation must be added by competitor
	Module 1(C) — *Competitor shall use the CNC file for Module 1(A) and adapt it for this slightly changed Version*
	Module 1(D) — *Competitor shall use the CNC file for Module 1(B) and adapt it for this slightly changed Version*

Plan B — Run my virtual machine not available - Competior gets 1 unfinished STEP File

General Info	Copmetitor receives
Mastercam is TURNED ON for this Module	Drawings Chart STEP File : Module 1 - SK50 (A)-partial
	- This Step File is the Side 1 of Module 1(A)
Run my virtual machine not available	
Competior gets 1 unfinished STEP File	The competitor must create Side 2 and the milling operations in Mastercam
	The competitor must create Module 1(B) in Mastercam
	The competitor must create Module 1(C) in Mastercam
	The competitor must create Module 1(D) in Mastercam

Module 1 - Plan A, Plan B, Plan C and Plan D

Plan C — Run my virtual machine not available - Competior gets 2 unfinished STEP Files

General Info	Copmetitor receives	
Mastercam is TURNED ON for this Module	Drawings	Chart
Run my virtual machine not available	STEP File : Module 1 SK50 .stp	*Competitor must add all milling operations and the internal thread*
Competior gets 2 unfinished STEP Files	STEP File : Module 1 Pull stud .stp	*Competitor must add all milling and drilling operations and the external thread*
	The competitor must create Module 1(C) in Mastercam	
	The competitor must create Module 1(D) in Mastercam	

Plan D — Run my virtual machine not available - Competior gets NO STEP File

General Info	Copmetitor receives	
Mastercam is TURNED ON for this Module	Drawings	Chart
Run my virtual machine not available	No Step Files, Competitor must program all from scratch	
Competior gets NO STEP Files		